KISS 3 Quick Start

Q. How do I put in a program and start my kiln?

A. Follow these steps.

1. Make sure the status of the kiln you want to start does not show up as "Not Connected" on the main display screen.
2. Select the kiln you want to start.
3. Click *Program* in the main menu tool bar.
4. Enter the appropriate information into the program menu.
5. Hit OK to load the program into the controller. Make sure you receive the message "Programming completed successfully."
6. Close the Programming screen.
7. Click *Status* in the main menu tool bar.
8. Click *Start*.

Q. How do I see what program is loaded into the kiln controller?

A. Click *Status* from the main menu tool bar.

Q. What information gets put in the data collection file?

A. These fields will be stored in the data collection file, one record per frequency of collection, with the fields being delimited by commas.

- an asterisk for valid data collection records
- current system date, in MM/DD/YY format
- current system time, in HH:MM:SS AM format
- Set point temperature
- Zone 1 temperature
- Zone 2 temperature
- Zone 3 temperature
- Segment Name
- Kiln Status

Each of the temperature fields are written to the file as four-digit numbers, with leading zeroes padding on the left side of the field, if necessary.